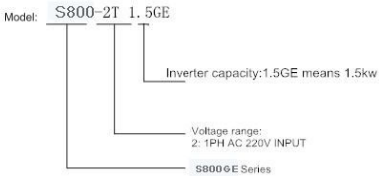


1.Perface

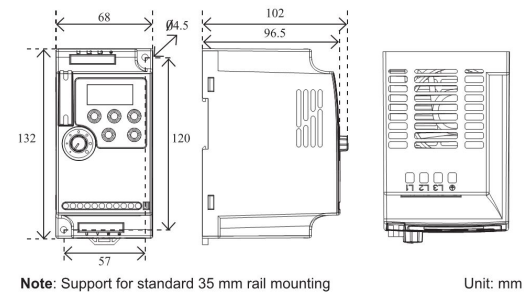
Thank you for choosing S800Eseries of high -performance, Simple inverter Diagram of the operating instructions , is to facilitate the description , may be slightly different with the product.

Please note that this manual will be handed the hands of end users, and retain for future maintenance, use and if in doubt , please contact with our company or agent of the company to get in touch , we will be happy to serve you .

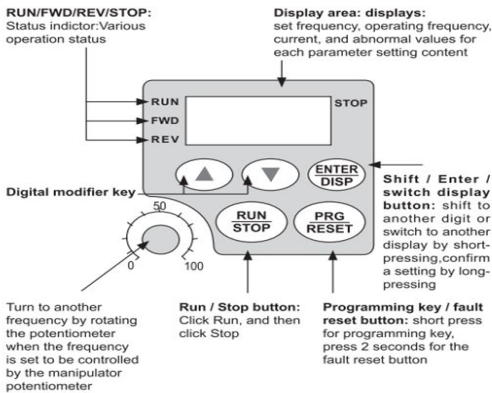
2.Nameplate Description



3.Dimension



4.Keyboard Description



5.Product Specifications

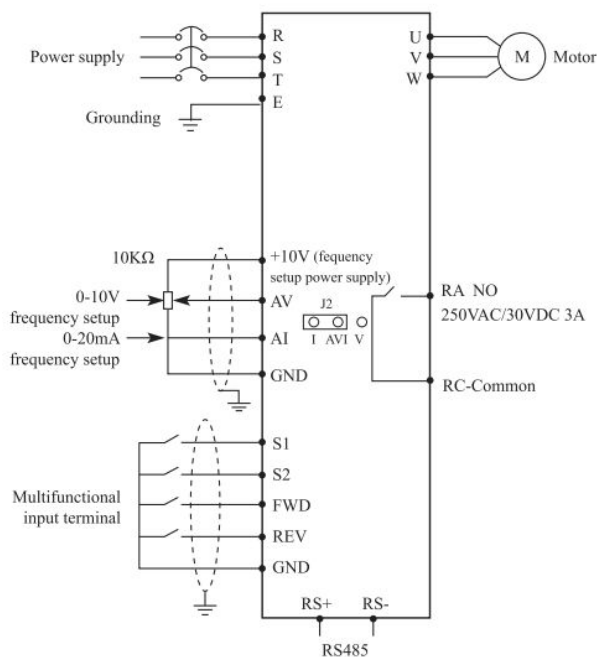
Items		S800E
Power Supply	Rated voltage, Frequency	One-phase/Three-phase AC 220V 50/60Hz
	Voltage Range	220V: 170~240V
Output	Voltage Range	220V: 0~220V
	Frequency Range	0.10~400.00Hz
Control method		V/F control, Space vector control.
Indication		Operating status/Alarm definition/interactive guidance: eg , frequency setting, the output frequency/ current, DC bus voltage, the temperature and so on.
Specifications Control	Output Frequency Range	0.10Hz~400.00Hz
	Frequency Setting Resolution	Digital input: 0.1Hz, analog input: 0.1% of maximum output frequency
	Output Frequency Accuracy	0.1Hz
	V/F Control	Setting V/F curve to satisfy various load Requirements.

Items		S800E
	Torque Control	Auto increase: auto raise torque by loading Condition; Manual increase: enable to set 0.0~20.0% of raising torque.
	Multifunctional Input Terminal	Four multi-function input terminals, realizing functions including fifteen section speed control, Program running, four-section acceleration/deceleration speed switch, UP/DOWN function and emergency stop and other functions
	Multifunctional Output Terminal	1 multi-function output terminals for displaying of running, zero speed, counter, external abnormality, program operation and other Information and warnings.
	Acceleration/ deceleration Time Setting	0~999.9s acceleration/deceleration time can be set individually.
Other functions	PID Control	Built-in PID control
	RS485	Standard RS485 communication function(MODBUS)
	Frequency Setting	Analog input: 0 to 10 V, 0 to 20mA can be selected; Digital input: Input using the setting dial of the operation panel or RS485 or UP/DOWN. Note: AVI terminals can be used to select an analog voltage input(AV) and analog current input(AI) through the switch J2. Note: AVI terminals can be used to select an Analog voltage input (AV) and analog current Input(AI) through the switch J2.
	Multi-speed	Four multifunction input terminals, 15 section speed can be set
	Automatic voltage regulation	Automatic voltage regulation function can be Selected
	Counter	Built-in 2 group of counters
Protection/Warning Function	Overload	150%, 60 second(Constant torque)
	Over Voltage	Over voltage protection can be set.
	Under Voltage	Under voltage protection can be set
	Other Protections	Overheat,output short circuit,over current, and Parameter lock and so on.
Environment	Ambient Temperature	-10℃ to 40℃ (non-freezing)
	Ambient Humidity	Max. 95% (non-condensing)
	Altitude	Lower than 1000m
	Vibration	Max.0.5G
Structure	Cooling Mode	Forced air cooling
	Protective Structure	IP 20
Installation	Mode	Wall-mounted or standard 35MM rail mounting

6.Wiring

Note: When using a single-phase power supply,

Please access form terminals L1 and L2



Note: AV1 terminals can be used to select an analog voltage input (AV) and analog current input (AI) through the switch J2.

7. Parameters

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
Monitor functions	P000	Main display data selection	0-32	1	1
	P001	Display the set frequency.	Read only		
	P002	Display the output frequency	Read only		
	P003	Display the output current	Read only		
	P004	Display the motor speed.	Read only		
	P005	Display the DC bus voltage value.	Read only		
	P006	Display the temperature of inverter	Read only		
	P007	Display PID	Read only		
	P010	Alarm record 1	Read only		
	P011	Alarm record 2	Read only		
	P012	Alarm record 3	Read only		
	P013	Alarm record 4	Read only		
	P014	The frequency setting in the last alarm.	Read only		
	P015	The output frequency in last alarm.	Read only		
	P016	The output voltage in last alarm.	Read only		
	P017	The output voltage in last alarm.	Read only		
	P018	The output DC bus voltage in last alarm.	Read only		
Basic functions	P100	Digital frequency setting	0.0---Maximum frequency	0.01	0.00
	P101	Frequency setting selection	0:Digital frequency setting(P100) 1: Analog voltage (0-10V DC) 2: Analog current (0-20mA DC) 3:Setting dial (Operation panel)	1	0

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
			4: UP/DOWN Frequency setting 5: RS485 communication frequency setting		
	P102	Start signal selection	0: Operation panel (FWD/REV/STOP) 1: I/O terminal 2:Communication(RS485)	1	0
	P103	“stop” key lock operation selection	0: “stop” key lock mode invalid 1: “stop” key lock mode valid	1	1
Basic functions	P104	Reverse rotation Prevention selection	0: reverse rotation disallowed 1: reverse rotation allowed	1	1
	P105	Maximum frequency	Minimum frequency~400.00Hz	0.01	0.00
	P106	Minimum frequency	0.00~maximum frequency	0.01	0.00
	P107	Acceleration Time 1	0~999.9s	0.1	depends on models
	P108	Deceleration	0~999.9s	0.1	
	P109	V/F maximum voltage	V/F intermediate Voltage~500.0V	0.1	400.0
	P110	V/F frequency	V/F intermediate frequency ~ max. frequency	0.01	50.00
	P111	V/F intermediate Voltage	V/F minimum voltage ~ V/F maximum voltage	0.1	changing
	P112	V/F intermediate frequency	V/F minimum Frequency ~ V/F base frequency	0.01	2.50
	P113	V/F minimum voltage	0~V/F intermediate voltage	0.1	15.0
	P114	V/F minimum frequency	0~V/F intermediate voltage	0.01	1.25
	P115	Carrier frequency	1.0K-15.0K	0.1	changing
	P116	Automatic Carrier line up	Reserved	1	0
	P117	Initialization of parameters	8: Initialization of Factory Setting	1	0
	P118	Parameter lock	0:Unlock parameters 1:Lock up parameters	1	0
Basic functions	P200	Start mode selection	0: regular start 1: restart after inspection	1	0
	P201	Stop mode selection	0: deceleration to a stop 1: coasting	1	0
	P202	Starting frequency	0.10~10.00Hz	0.01	0.5
	P203	Stopping frequency	0.10~10.00Hz	0.01	0.5
	P204	DC injection brake operation current(start)	0~150% rated motor current	1%	100%
	P205	DC injection brake operation time(start)	0~25.0s	0.1	0
	P206	DC injection brake operation current(stop)	0~150% rated motor current	1%	100%
	P207	DC injection Brake operation time(stop)	0~25.0s	0.1	0
	P208	Torque boost	0~20.0%	1	5%
	P209	Rated motor voltage	0~500.0V	0.1	380.0
	P210	Rated motor current	0~current of system	0.1	Changing
		No load current			

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
	P211	Ratio of the speed	0~100%	0.1	40%
	P212	Rated motor rotation speed	0~6000r/min	1	1420
	P213	Number of motor poles	0~20	1	4
Basic functions	P214	Rated motor slip	0~10.00Hz	0.01	2.50
	P215	Rated motor frequency	0~400.00Hz	0.01	50.00
	P216	Resistance of stator	0~100Ω	0.01	0
	P217	Resistance of rotor	0~100Ω	0.01	0
	P218	Self inductance of rotor	0~1.000H	0601	0
	P219	Mutual inductance of rotor	0~1.000H	0601	0
I/O functions	P300	AV minimum voltage input	0~AV maximum voltage	0.1	0
	P301	AV maximum voltage input	AV minimum voltage ~10V	0.1	10.0
	P302	AV input filter time	0~25.0s	0.1	1.0
	P303	AI minimum current input	0~AI maximum current	0.1	0
	P304	AI maximum current input	AI minimum current input ~20mA	0.1	20.0
	P305	AI input filter time	0~25.0s	0.1	1.0
	P306	Reserved	0~FOVmaximun voltage	0.1	0
	P307	Reserved	FOV maximum voltage	0.1	10.0
	P310	Frequency of low analog	0~600.00		0.00
	P311	Direction of low analog	0/1	1	0
	P312	Frequency of high analog	0~600.00	0.01Hz	50.00
	P313	Direction of high analog	0/1	1	0
I/O functions	P314	Analoginputreverseselection	0/1	1	0
	P315	Input terminal FWD(0~32)	0:Invalid 1:Jog 2: Jog Forward 3:Jog reverse 4: Forward /reverse 5:Run 6: Forward 7: Reverse	1	6
	P316	Input terminal REV(0~32)	8:stop 9: Multi -speed 1 10:Multi -Speed2	1	7
	P317	Input terminal S1(0~32)	11:Multi -speed -3 12:Multi-speed4 13:Accleration/ Deceleration terminal 1	1	1
	P318	Input terminal S2(0~32)	14:Accleration/Deceleration terminal 2 15:Frequency increase signal (UP) 16:Frequency decrease signal(DOWN) 17:Emergency stop signal	1	18
	P319	Reserved	18:Inverter reset signal 19:PID in running	1	15
	P320	Reserved	20:PLC in running 21:Start signal for timer1	1	16
	P321 (0~32)	Reserved	22: Start signal for timer 2 23: Counter pulse signal	1	9
	P322 (0~32)	Reserved	24:Counter reset signal 25:Memory clear	1	9

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
			26: Start winding operation		
I/O functions	P323	Reserved	0: Invalid	1	01
	P324	Reserved	1:In running 2:frequency reached 3:Alarm 4:Zero speed 5:frequency 1 reached 6: frequency 1 reached 7:Accleration 8: Deceleration 9: Indication for under voltage 10: Timer 1 reached 11: Timer 2 reached 12: Indication for completion for completion of procedure 13:Indicationof procedure 14:PID maximum 15:PID minimum 16:4-20mA disconnection 17:Overload 18:over torque 26:Winding operation completed 27:Counter reached 28:Intermediate counter reached 29:Water supply by constant voltage “1” turn on“0” turn off	1	02
	P325	Alarm output terminal RA,RC(0~32)		1	03
	P326	Reserved	0: Frequency output 1:current voltage	1	0
	P327	Reserved	2: DC bus voltage 3: AC voltage 4:Pulse output, 1pulse/Hz 5:2 pulses/Hz 6:3 pulses/Hz 7:6 pulses/Hz	1	1
Secondary application	P400	Jog frequency setting	0.00~maximun frequency	0.01	5.00
	P401	Acceleration time2	0~999.9s	0.1s	10.0
	P402	Deceleration time2	0~999.9s	0.1s	10.0
	P403	Acceleration time3	0~999.9s	0.1s	20.0
	P404	Deceleration time3	0~999.9s	0.1s	20.0
	P405	Acceleration time4/jog acceleration time	0~999.9s	0.1s	2.0
	P406	Deceleration time4/Jog deceleration time	0~999.0s	0.1s	2.0
	P407	Designated value of counter	0~999.9s	1	100
	P408	Intermediate value of counter	0~999.9s	1	100
	P409	Limitation of acceleration torque	0~200%	1%	150%

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
	P410	Limitation of constant speed torque	0~200%	1%	00
	P411	Over voltage prevention selection on deceleration	0/1	1	1
	P412	Automatic voltage regulation selection	0~2	1	1
Secondary application	P413	Automatic – energy -saving selection	0~100%	1%	00
	P414	DC braking voltage	Depends on models	0.1	800.0
	P415	Braking duty	40-100%	1	50%
	P416	Restart after instant power off	0~1	1	0
	P417	Allowable time of power cut	0~10s	1	5.0s
	P418	Flank restart current limited level	0~200%	1	150%
	P419	Flank restart time	0~10s	1	50
	P420	Fault restart times	0~5s	1	0
	P421	Delay time for restart after fault	0~100	2	2
	P422	Over torque action	0~3	2	2
	P423	Over torque detection time	0~20.0s	1	00
	P424	Over torque detection time	0~20.0s	0.1	00
	P425	Reaching frequency 1	0.00~,maximum frequency	0.01	100
	P426	Reaching frequency 2	0.00~maximum frequency	0.01	100
	P427	Timer 1 setting	0-10.0s	0.1	0
	P428	Timer 2 setting	0-100s	1	0
	P429	Constant-speed torque limiting time	0~999.9s	0.1	changing
	P430	Width of arrival of frequency in hysteretic loop	0.00~2.00	0.01	0.50
	P431	Jump frequency 1	0.00~maximum frequency	0.01	0
	P432	Jump frequency 2	0.00~maximum frequency	0.01	0
	P433	Jump frequency hysteresis loop width	0.00~2.00	0.01	0.50
	P434	UP/DOWN frequency step	0~10.00Hz	0.01	0.1
	P435	UP/DOWN frequency memory options	0:memory 1:No memory	1	0
PLC operation	P500	PLC memory mode	0~1	1	0
	P501	PLC starting mode	0~1	1	0
	P502	PLC running mode	0:PLC stops after running for one cycle 1:PLC stop mode . It stops after running for one cycle 2:PLC cycle running 3:PLC stop mode , cycle running mode 4: PLC operates at the last frequency after running for one cycle	1	0
	P503	Multi-speed 1	0.00~maximum frequency	0.01	10.00
	P504	Multi-speed 2	0.00~maximum frequency	0.01	15.00
	P505	Multi-speed 3	0.00~maximum frequency	0.01	20.00
	P506	Multi-speed 4	0.00~maximum frequency	0.01	25.00
	P507	Multi-speed 5	0.00~maximum frequency	0.01	30.00
	P508	multi-speed 6	0.00~maximum frequency	0.01	35.00
	P509	multi-speed 7	0.00~maximum frequency	0.01	40.00

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
	P510	Multi-speed 8	0.00~ maximum frequency	0.01	45.00
	P511	Multi-speed 9	0.00~maximun Frequency	0.01	50.00
	P512	Milti-speed10	0.00~maximun frequency	0.01	10.00
	P513	Multi-speed 11	0.00~maximum frequency	0.01	10.00
	P514	Multi-speed 12	0.00~maximum frequency	0.01	10.00
	P515	Multi-speed 13	0.00~maximum frequency	0.01	10.00
	P516	Multi-speed 14	0.00~maximum frequency	0.01	10.00
	P517	Multi-speed 15	0.00~maximum frequency	0.01	10.00
	P518	PLC Operation time1	0~999.9s	1s	100
	P519	PLC Operation time2	0~999.9s	1s	100
	P520	PLC operation time3	0~999.9s	1s	100
PLC operation	P521	PLC operation time4	0~999.9s	1s	100
	P522	PLC operation time5	0~999.9s	1s	0
	P523	PLC operation time6	0~999.9s	1s	0
	P524	PLC operation time7	0~999.9s	1s	0
	P525	PLC operation time 8	0~999.9s	1s	0
	P526	PLC operation time9	0~999.9s	1s	0
	P527	PLC operation time10	0~999.9s	1s	0
	P528	PLC operation time11	0~999.9s	1s	0
	P529	PLC operation time12	0~999.9s	1s	0
	P530	PLC operation time13	0~999.9S	1S	0
	P531	PLC operation time14	0~999.9s	1s	0
	P532	PLC operation time15	0~999.9s	1s	0
	P533	PLC operation direction	0~999.9s	1s	0
PID operation	P600	PID starting mode	0:PID disable 1:PID start 2:PID start by external terminal	1	0
	P601	PID starting mode	0:figure mode (P604) 1:AV 2:AI	1	0
	P602	PID action set point	0: figure mode (P604) 1:AV 2:AI	1	0
	P603	PID feedback value selection	0:AV 1:AI 2:Resreved 3:Reserved	1	0
PID operation	P604	PID figure target value setting	0.0~100.0%	0.1%	0.0%
	P605	PID upper limit alarm value setting	0~100.0%	1%	100%
	P606	PID lower limit alarm value	0~100.0%	1%	0%
	P607	PID proportional band	0.0~200.0%	0.1%	100%
	P608	PID Integral time	0.0~200.0S.0means closed	0.1s	0.1S
	P609	PID Differential time	0.00.0~20.00 S.0 means closed	0.1s	0.0
	P610	PID action step-length	0.00~1.00Hz	0.01	0.10Hz
	P611	PID standby frequency	0.00~120.0Hz(0.00Hz)0.00Hz Means sleep function is closed	0.01	0.00Hz
	P612	PID standby duration	0~200s	1S	10s
	P613	PID wake-up value	0~100%	1%	0
	P614	PID corresponding value of display	0~10000	1	1000

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
	P615	PID digit of display	1~5	1	1
	P616	PID decimal digits of display	0~4	1	1
	P617	PID upper limit frequency	0~max, frequency	0.01	48.00
	P618	PID lower limit frequency	0~max, frequency	0.01	20.00
PID operation	P619	PID working mode	0: Always work (PID)function open) 1:When feedback reached upper limit (P605),it will work at Min-frequency .When feedback reaches lower limit (P606),PID will begin to work	1	0
RS-485 Communication	P700	Communication speed	0:4800bps 1:9600bps 2:19200bps 3:38400bps		0
	P701	Communication mode	0:8N1FOR ASC 1:8E1 FPR ASC 2:8O1 FORASC 3:8N1FOR RTU 4:8E1FOR RTU 5:8O1FOR RTU		
	P702	Communication address	0~240	1	0
Advanced application	P800	Advanced application parameter lock	0:Locked 1:Unlocked	1	111
	P801	System 50Hz/60Hz setting	0~50Hz 1~60Hz	1	0
	P802	Constant torque or variable torque selection	0:Constant torque 1:Variable torque	1	0/1
	P803	Over-voltage protection setting	Changing	1	Changing
	P804	Under-voltage protection setting	Changing	1	changing
Advanced application	P805	Over-temperature protection setting	40~120℃	1	89/95℃
	P807	0-10V analogue output low end calibration coef Alient	0-9999	1	-
	P808	0-10V analog output high end calibration coef Alient	0-9999	1	-
	P809	0-20mA analogue output low end calibratio coefAlient	0-9999	1	-
	P810	0-20mA analogue output low end calibration coefAlient	0-9999	1	-
	P811	Compensation frequency point for dead time	0.00~maximum frequency	0.01	0.00
	P812	UP/DOWN frequency Memory options	0:memory 1:No Memory	1	0

8. Troubleshooting

Operation panel indication	name	Possible fault reason	Corrective action
OC0/UC0	Over current during stop	1: inverter faulty	Please contact your sales representative

OC1/UC1	Over current during acceleration	1: acceleration time is too short 2: V/F curve is not set correctly 3: motor or motor wire have short circuit to the ground 4: the torque boost is set too fast 5: the input voltage is too low 6: directly start up the running motor 7: the inverter setting is not correct 8: the inverter fails	1: increase acceleration time 2: correctly set V/F curve 3: check the insulation of motor and motor wire 4: reduce the value of torque boost 5: check input voltage 6: check the load 7: set tracing startup 8: enlarge capacity of inverter 9: sent for repairing
OC2/UC2	Over current during deceleration	1: decelerate time is too short 2: inverter capacity is inappropriately set 3: whether there is any disturbing	1: increase deceleration time 2: enlarge inverter capacity 3: solve disturbing resource
OC3/UC3	Over current during constant speed	1: the insulation of motor and motor wire is not good 2: load fluctuation 3: fluctuation of input voltage and the voltage is low 4: inverter capacity is inappropriately set 5: whether there is a large power motor starting up and leads the input voltage goes down 6: whether there is a disturbing resource to disturb inverter	1: check the insulation of motor and motor wire 2: check load situation and mechanical lubrication 3: check input voltage 4: enlarge the capacity of inverter 5: increase capacity of transformer 6: solve disturbing resource
OU0	Over voltage during stop	1: The deceleration time is short 2: Inverter capacity incorrectly set 3: Disturbing	1: Check the power supply voltage 2: Sent for repairing
OU1	Over Voltage during acceleration	1: abnormal power supply 2: peripheral circuitry is incorrectly set (switch control on or off, etc.) 3: inverter fault	1: check the power supply voltage 2: don't use power supply switch to control the inverter on or off 3: sent for repairing
OU2	Over voltage during deceleration	1: power supply voltage abnormal 2: energy feedback load 3: braking resistor incorrectly set	1: check the power supply voltage 2: install braking unit and resistance 3: affirm resistance setting again
OU3	Over voltage during constant speed	1: decelerate time is too short 2: power supply voltage abnormal 3: over load 4: braking resistor incorrectly set 5: braking parameter is incorrectly set	1: increase deceleration time 2: check the power supply voltage 3: check braking unit and resistance 4: set braking resistor over again 5: correctly set parameter, e.g. Braking tube voltage, etc.
LU0	Under voltage during stop	1: power supply voltage abnormal 2: phase missing	1: check the power supply voltage 2: check power supply and switch whether there is phase missing
LU1	Under voltage during acceleration	1: power supply voltage abnormal 2: phase missing 3: there is large load power start up in the input	1: check the power supply voltage 2: check whether peripheral setting bad connection leads phase missing 3: please use independent power supply
LU2	Under voltage during deceleration		
LU3	Under voltage during constant speed		
OL0 during stop	Inverter overload	1: overload 2: acceleration time is too short	1: reduce the load weight or replace large capacity inverter 2: increase acceleration time
OL1 during acceleration		3: torque boost is too fast 4: V/F curve incorrectly set	3: reduce torque boost rate

OL2 during deceleration		5: under voltage of input 6: before motor stops, inverter starts up 7: fluctuation or blocking in loading	4: set V/F curve over again 5: check input voltage, increase inverter capacity 6: adopt tracing startup mode 7: check load condition
OL3 during constant speed			
OT0 during stop	Motor overload	1: the motor for use under overload 2: acceleration time is too short 3: motor protection setting is too small 4: V/F curve is incorrect set 5: Torque boost is too fast 6: bad motor insulation 7: motor setting is too small	1: reduce the load weight 2: increase acceleration time 3: increase protection setting 4: correctly set V/F curve 5: reduce torque boost rate 6: check motor insulation and replace motor 7: use large inverter or motor
OT1 during acceleration			
OT2 during deceleration			
OT3 during constant speed			
ES	Emergency stop	1: inverter is in emergency stop condition	1: after release emergency stop, start up as regular procedure
CO	Communication error	1: communication line connection has problem 2: communication parameter is incorrectly set 3: transmission format is wrong	1: perform wiring of the RS-485 terminals properly 2: set parameter over again 3: check data transmission format
20	4-20mA wire broken	1: terminal is loose; signal input line is bad connected	1: perform wiring of the 4-20mA terminals properly.
Pr	Parameter write error	Parameter setting is wrong	After stopping operation, make parameter setting
Err	Wrong parameter group	The parameter doesn't exist or the factory setting parameter	Quit this parameter